



Technical-approval-with-product certificate K90957/08

Issued 2023-05-01

Replaces K90957/07

Page 1 of 3

Multiskin 4 Press piping system

STATEMENT BY KIWA

With this technical approval-with-product certificate, issued in accordance with the Kiwa Regulations for Certification, Kiwa declares that legitimate confidence exists that the products supplied by

COMAP BENELUX

As specified in this technical approval-with-product certificate and marked with the Kiwa®-mark in the manner as indicated in this technical approval-with-product certificate may, on delivery, be relied upon to comply with Kiwa evaluation guideline BRL-K536 E "BRL K536-E Plastics piping systems of PE-X/Al intended for transport of hot and cold drinking water" dated 15-12-2011 inclusive amendment sheet dated 13-03-2018.

Within the framework of this technical approval-with-product certificate Kiwa does not impose any inspections with regard to the production of other parts of the plastics piping system, nor the manufacturing of the plastics piping system itself.

Ron Scheepers
Kiwa

Publication of this certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

CERTIFICATE

28317/015

Kiwa Nederland B.V.
Sir Winston Churchillaan 273
Postbus 70
2280 AB RIJSWIJK
The Netherlands
Tel. +31 88 998 44 00
Fax +31 88 998 44 20
NL.Kiwa.info@Kiwa.com
www.kiwa.nl

Company
COMAP Benelux NV
Alsembergsesteenweg 454
B-1653 DWORP
België
Tel. (0)2 371 01 61
info@comap.be
www.comap-group.com



Multiskin 4 Press piping system

TECHNICAL SPECIFICATION

Subject

Multiskin 4 Press piping system

Product characteristics

The product complies to BRL K536-E Plastics piping systems of PE-X/Al intended for transport of hot and cold drinking water.

The system consists of:

- PE-Xc/AlPE-Xc Pipes (14 - 75 mm) manufactured by Henco Industries N.V. (Certificate K5164);
- PE-Xc/Al/PE-Xb Pipes (14 - 40 mm) manufactured by Hewing GmbH (Certificate K12034);
- Metal press fittings manufactured by COMAP Benelux NV (Certificate K92621);
- Metal compression(Euroconus) fittings manufactured by COMAP Benelux NV (Certificate K11283);
- PPSU press fittings manufactured by COMAP Benelux NV (Certificate K90948).

Specification

The dimensions of the pipe in the table below are part of this certificate.

Nominal outside Diameter (mm)	Wall thickness (mm)	Wall thickness Aluminium Henco pipes (mm)	Wall thickness Aluminium Hewing pipes (mm)	Press profile	Metal press fittings	PPSU press fittings	Metal compression fittings
14	2,0	0,4	0,3	TH, H and U	X	X	X
16	2,0	0,4	0,3	TH, H and U	X	X	X
20	2,0	0,35	0,4	TH, H and U	X	X	X
26	3,0	0,45	0,6	TH and H	X	X	
32	3,0	0,35	0,6	TH, H and U	X	X	
40	3.5	0,5	0,8	TH, H and U	X	X	
50	4,0	0,5		TH and U	X	X	
63	4,5	0,7		TH and U	X	X	
75	6.0	0.7		TH and U	X		

Colour:

- pipes: transparent inside/white outside.
- metal fittings: brass
- PPSU fittings: creme

Toxicological requirements



The pipes and fittings used in this system are approved on the basis of the requirements set in the "Regeling materialen en chemicaliën leidingwatervoorziening" ("Regulation Materials and Chemicals for Drinking Water Supplies"; published in the Staatscourant). The ATA-criteria are recorded in the respective product certificates.

MARKING

The products shall be marked with the Kiwa-mark.

Pipes

The minimum required marking on the pipes shall be:

- **KIWA**  or  + class 2/ 10 bar;
- material identification: PE-Xc;
- the build up of the pipe: PE-Xc/Al/PE-Xc or PE-Xc/Al/PE-Xb;
- certificate number of accompanying technical approval-with-product certificate of the piping system;

Multiskin 4 Press piping system





- the manufacturer's name, trade name, system name or logo;
- nominal outside diameter in mm;
- nominal wall thickness of the pipe in mm;
- production code.

The realization of the marks is as follows: clearly, durable and indelible at intervals of not more than 2 meters.

*) for smaller diameters permitted by Kiwa.


Fittings

The minimum required marking on the fittings shall be:

- **KIWA**  or on small products  or  or **KK** or **KK** (if not possible **KIWA**  only on the smallest packaging unit);
- the manufacturer's name, trade name or logo;
- nominal outside diameter of the corresponding pipe;
- production code.

The realization of the marks is as follows: clearly, durable and indelible.

The smallest packaging unit of the fittings are provided with at least the following information:

- **KIWA** 
- certificate number of the accompanying technical approval-with-product certificate of the piping system, according the marking of the belonging pipe;
- the manufacturer's name, trade name, system name or logo;
- material identification if the fitting body is made of plastics;
- nominal outside diameter and nominal wall thickness of the corresponding pipe in mm.

The realization of the marks is as follows: clearly, durable and indelible on every packaging.

LOGISTICS

Production and assembly of the system is laid down in the annex of the certification agreement.

APPLICATION AND USE

The medium pipes and fittings are designed for drinking water installations with a lifetime of 50 years at an operating temperature profile according to class 2 of NEN-ISO 10508 and an allowable working pressure of maximum 10 bar.

RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- COMAP BENELUX

and, if necessary,

- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage, transport and processing methods.